

PLAN VIEW ON INTERMEDIATE POSTS

Corner Post, holed in all 4no. faces M8 galv Cup-Sq-Rd bolts with Hex Nut & Flat Washer Clamp Bar Clamp Bar Clamp Bar

PLAN VIEW ON INTERNAL CORNER

M8 galv Cup-Sq-Rd bolts with Hex Nut & Flat Washer Corner Post, holed in all 4no. faces 2515 wide Securifor Panel Clamp Bars Corner Post, holed Corner Post, holed Corner Post, holed Corner Post, holed in all 4no. faces

PLAN VIEW ON EXTERNAL CORNER

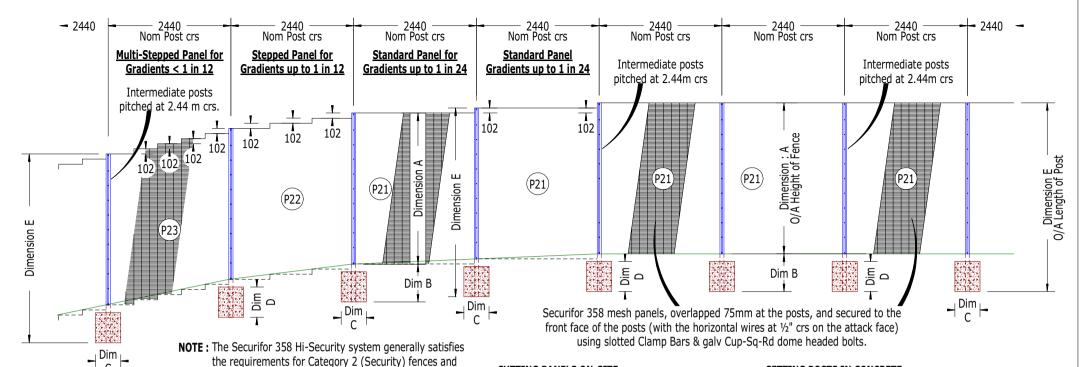


2515 wide panel — -

SECURIFOR 358

Web: www.ridgewayfencing.com

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OPTIONAL EXTRA-OVERS

For additional security, the bottom edge of the standard Securifor 358 panels maybe "staked" at finished ground level with hairpin staples (Not By Betafence Ltd). Alternatively, the panels may be extended 150mm below finished ground level for burying the bottom edge in a trench backfilled with either pea gravel or concrete.

Category 3 (High Security) fences as prescribed by

BS 1722 Part 14 - Open Mesh Steel Panel Fences

SECURITY TOPPINGS

Fence posts may be supplied with 500mm vertical extensions to support 3 rows of Barbed Wire or Barbed Tape. When using Security Toppings, Strainer posts (with Bracing Struts + Cross Stays) are required to tension the Barbed Wire and should be provided at all Ends, Corners, Changes in Level, and at 69m intervals in straight lengths.

GRADIENTS

(P22)

- (P21) **RECTANGULAR PANEL** 2515 wide x 3302mm high, for level ground and for gradients less than 1 in 24 by stepping adjoining panels 102mm max.
 - STEPPED PANEL 2515 wide x 3505mm high, to suit all gradients from 1 in 24 to 1 in 12
- MULTI-STEPPED PANEL 2515 wide x height as required by stepping in increments of 102, to suit all gradients less than 1 in 12

CUTTING PANELS ON-SITE

All Securifor 358 mesh panels are supplied to site in a standard width of 2515mm. Panels for make-up bays must be cut to suit on-site in 76.2mm increments, and made good using a zinc-etch primer paint, followed by a top coat of Cromadex polyurethane repair paint.

FOUNDATIONS

The foundation sizes indicated are for "normal" ground conditions only, and may require modification to suit the prevailing ground conditions on-site.

SETTING POSTS IN CONCRETE

Concrete Mix : GEN 1 or ST2 - to BS EN 206-1 using 20mm nominal size graded aggregates

Alternative for small batch : the mix should not be leaner by mass than 1 part cement to 10 parts 20mm nom graded aggregates

All holes to be excavated neatly and with vertical sides.

All concrete should be thoroughly compacted prior to the initial set.

Dim : A	Dim: B	<u>Dim : C</u> Size Of	Dim : D	Dim : E	Recommended Section Size	<u>Fixings</u>	
Fence Height	Depth Of Hole	Found's	Depth Of Concrete	O/A Length Of Post		Inters	Corners
2.0m	700mm	300mm x 300mm	550mm	2700mm	60 x 60 x 2.5mm RHS	7no.	2 x 7no.
2.4m	700mm	400mm x 400mm	550mm	3100mm	60 x 60 x 2.5mm RHS	9no.	2 x 9no.
2.7m	700mm	450mm x 450mm	550mm	3400mm	80 x 80 x 2.5mm RHS	10no.	2 x 10no.
3.0m	750mm	500mm x 500mm	600mm	3750mm	80 x 80 x 2.5mm RHS	11no.	2 x 11no.

